

*SP 07/10/04*Date: Wednesday, 9/12/2007 12:14:01 PM  
User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: GASKET		
Job Number	: 34618 <i>1</i>			Part Number	: D32563		
Estimate Number	: 11159			Drawing Number	: D3256 REV B		
P.O. Number	:			Project Number	: N/A		
This Issue	: 9/12/2007 S.O. No. :			Drawing Revision	: B		
Prsht Rev.	: NC			Material	:		
First Issue	: / / Type : SMALL /MED FAB			Due Date	: 10/10/2007 Qty: 4 Um: Each		
Previous Run	: 30833						
Written By	:						
Checked & Approved By	: <i>10/07.09.12</i>						
Comment	: Est B 04.12.06 Made in-house KJ/JLM						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	D32563	Gasket	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) GASKET	<i>SAD 07-11-05</i>
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Fabricate as per Dwg D3256 Material: Durabla Black Gasket 0.035" thick (D3245) Batch: <i>B21158</i>	<i>SAD 07-11-05</i>
3.0	QC6	DIMENSIONAL CHECK	
		Comment: DIMENSIONAL CHECK	<i>SAD 07-11-05 (3)</i>
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>52266</i>	<i>07.11.07 (3)</i>
5.0	QC21	FINAL INSPECTION/W/O RELEASE	
		Comment: FINAL INSPECTION/W/O RELEASE	<i>07.11.07 (3)</i>

Job Completion

*10/07.11.07*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/10/04	1	Split W/O need 1 for rush backorder	SB	07/10/04	3		

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

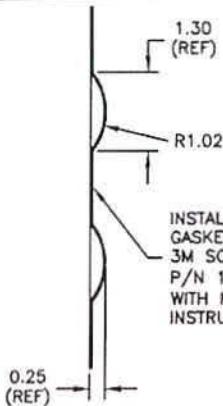
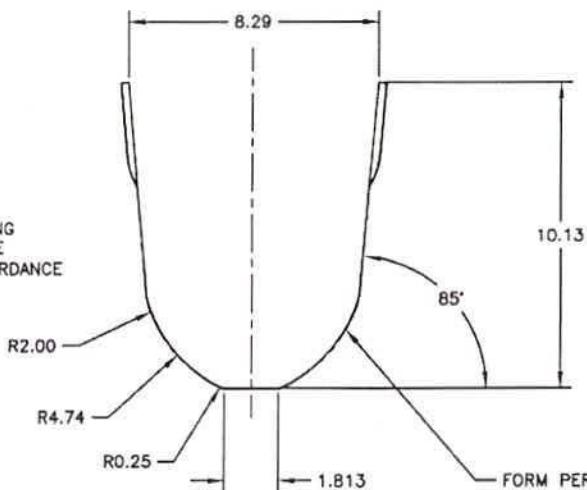
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

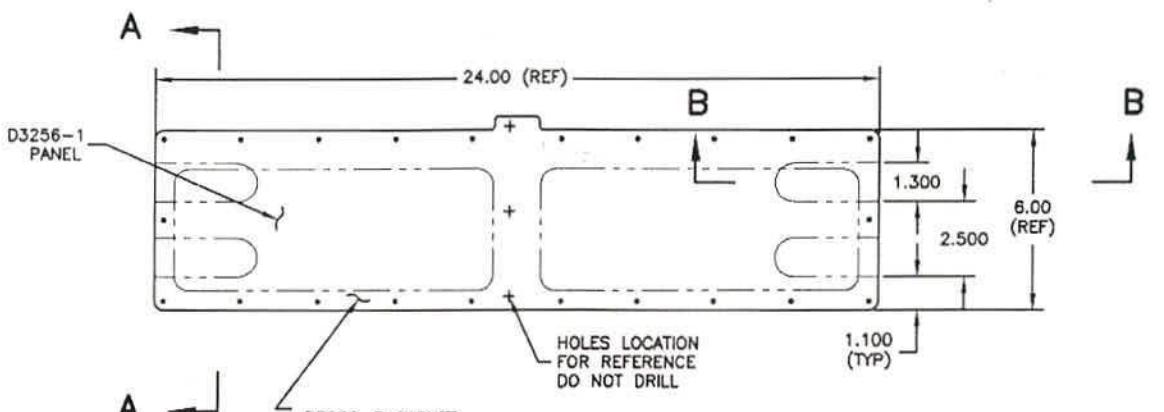
**DART**COPY ISSUED  
04/04/04

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>HH</i>	APPROVED <i>HH</i>	DRAWING NO. D3256	REV. B SHEET 1 OF 3
DATE 05.06.27		TITLE ACCESS PANEL ASSEMBLY	SCALE 1:6
A	04.01.27	NEW ISSUE	
B	05.06.27	D3256-3 DIM 1.30 WAS 0.65	

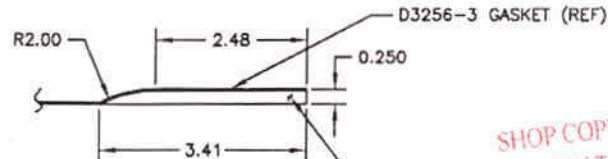
RELEASED

05.06.30 *HH*VIEW A-A  
SCALE 1:3

FORM PER D3256-1T2



D3256-3 GASKET

VIEW B-B  
SCALE 1:3

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WITHOUT NOTICE

WORK ORDER  
NO. 34618

**D3256-041 ACCESS PANEL ASSEMBLY**

1) IDENTIFY WITH P/N &amp; B/N USING FINE POINT PERMANENT MARKER

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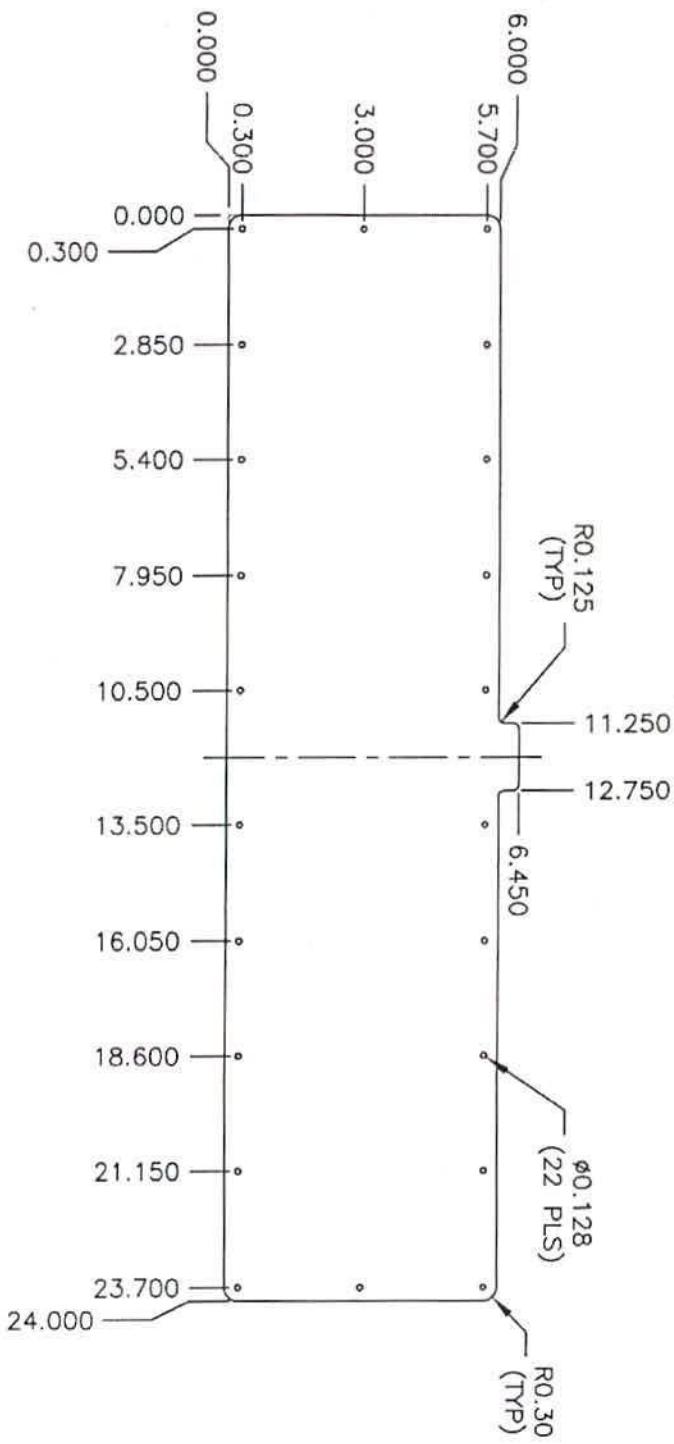
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WORK ORDER  
34168

RELEASER

D3256-1 NOTES:

DOZ301-1 NOTES  
1) MATERIAL: AISI 304/316 SS 0.032 THICK (REF. M304S22GA)  
2) FINISH: NONE  
3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) ALL DIMENSIONS ARE IN INCHES  
5) BREAK ALL SHARP EDGES 0.005 TO 0.010

## D3256-1 FLAT PATTERN



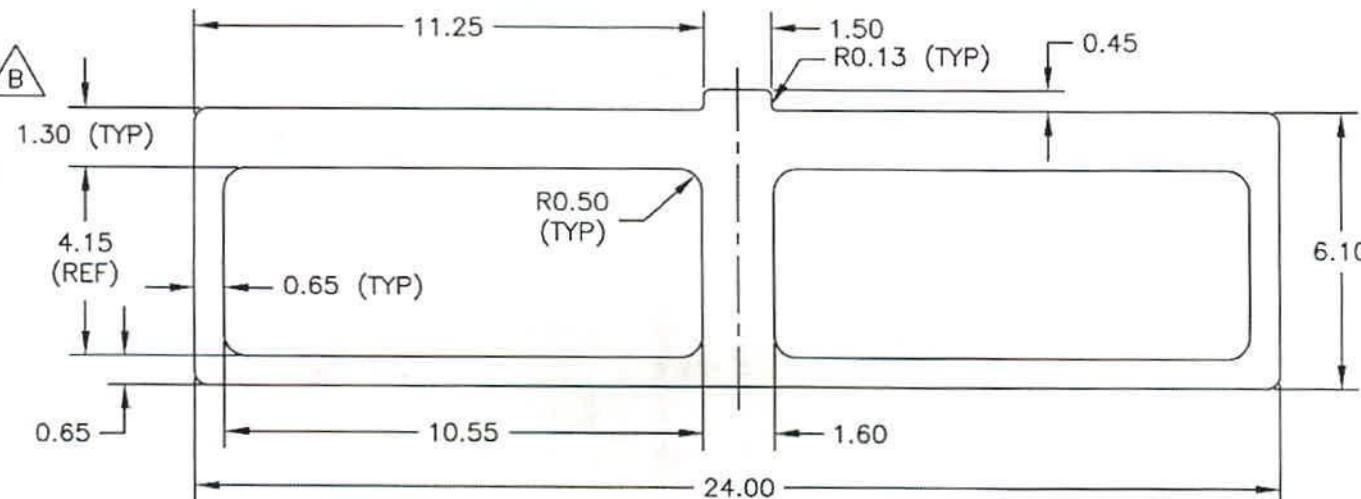
DESIGN	DRAWN BY	RF	DART AEROSPACE LTD	DRAWING NO.	REV. B	3256	SHET 2 OF 3	DATE	05.06.27
CHECKED	APPROVED		HAWKESBURY, ONTARIO, CANADA	SCALE	1:4	ACCESS PANEL ASSEMBLY	MLLE	DATE	05.06.27



**DART**

**DART**OACOPY  
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DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>MM</i>	APPROVED <i>MM</i>	DRAWING NO. D3256
DATE 05.06.27	NAME <i>MM</i>	TITLE ACCESS PANEL ASSEMBLY

D3256-3 GASKET

RELEASED  
05.06.30  
*MM*

D3256-3 NOTES:

- 1) MATERIAL: DURABLA BLACK GASKET 0.035 THICK  
MIL-A-7021C OR MIL-A-17472B (CLASS 1 & 2)  
OR MIL-G-12803A (GRADE P-1161A)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
ALL DIMENSIONS ARE IN INCHES

NO. 24618  
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